



X Axis Travel:	13.7"
Y Axis Travel:	9.8"
Z Axis Travel: (Z + W)	14.9" + 11.8"
Min. Ram Height to Table Fixture:	.8"
W Axis Power Backslide:	11"
Max. Z Motor Axis Travel with Chuck:	11.2"
Max. Workpiece Weight:	770 lbs.
Max. Workpiece Height:	15.7"
Work-tank Size:	31.5" x 17.7"
Worktable Size:	21.6" x 14.1"

Dielectric System

Flush:	Water
Pump:	¾ HP
Reservoir:	25 Gallon
Filtration:	5 Micron

Control/Power Supply

Program Storage:	100
Peak Current Selections:	8 Steps
Voltage Selections:	1
Pulse On Time Settings:	8 Steps
Pulse Off Time Settings:	8 Steps
Arc Duration:	None
Servo:	1 to 8 Steps
Power:	208,220,240,408/3PH/60Hz
Gap Adjustment:	3 Steps

Control Features

Auto Retract	Audible Edge Finder
Programmable Z Axis Travel	First Spark Detection
X, Y, Z Digital Readout	Z Axis Forward Progress
Status	
Divide-by-Two Function	High Speed DC Servo System
Inch or Metric Operation	

Power

Input Power Supply (volts) Three Phase:	208 / 220 / 240 / 460
Max Rating Power:	5 KVA

General Specifications*

Machine Dimensions (W x D x H):	40" x 31.5" x 78.7"
Shipping Dimensions (W x D x H):	46" x 40" x 86"
Weight:	2,100. lbs
Shipping Weight:	2,400. lbs

* Dimensions and Weights are Approximate